

Date: Wednesday, 1/11/2006 4:25:58 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HARNESS ASSEMBLY
<b>Job Number</b> : 25461	
<b>Estimate Number</b> : 11150	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3215041
<b>This Issue</b> : 1/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3215 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT BELOW</u>	<b>Due Date</b> : 2/10/2006 <b>Qty:</b> 162 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>SEE ABOVE DATE &amp; USER</u>	
<b>Comment</b> : Est. A 03.10.28 New Issue KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 372 to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

L

06-01-12

160

2.0

D32153

Webbing Tidy

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 160.0000 Each(s)

Webbing Tidy

Qty Part Number

Description

Batch

1 D3215-3

Webbing Tidy

B25479 X136 / B23872 X6 / B25880 X120

#

3.0

D32161

Fitting

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 160.0000 Each(s)

Fitting

Qty

Part Number

Description

Batch

1 D3216-1

Fitting

140 X B25480

B25881

12 X 25880

4.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

C206103101

162

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/03/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/11/2006 4:25:58 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 25461

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ✓

06/03/03

162

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21



06/03/03

162

Job Completion



06/03/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

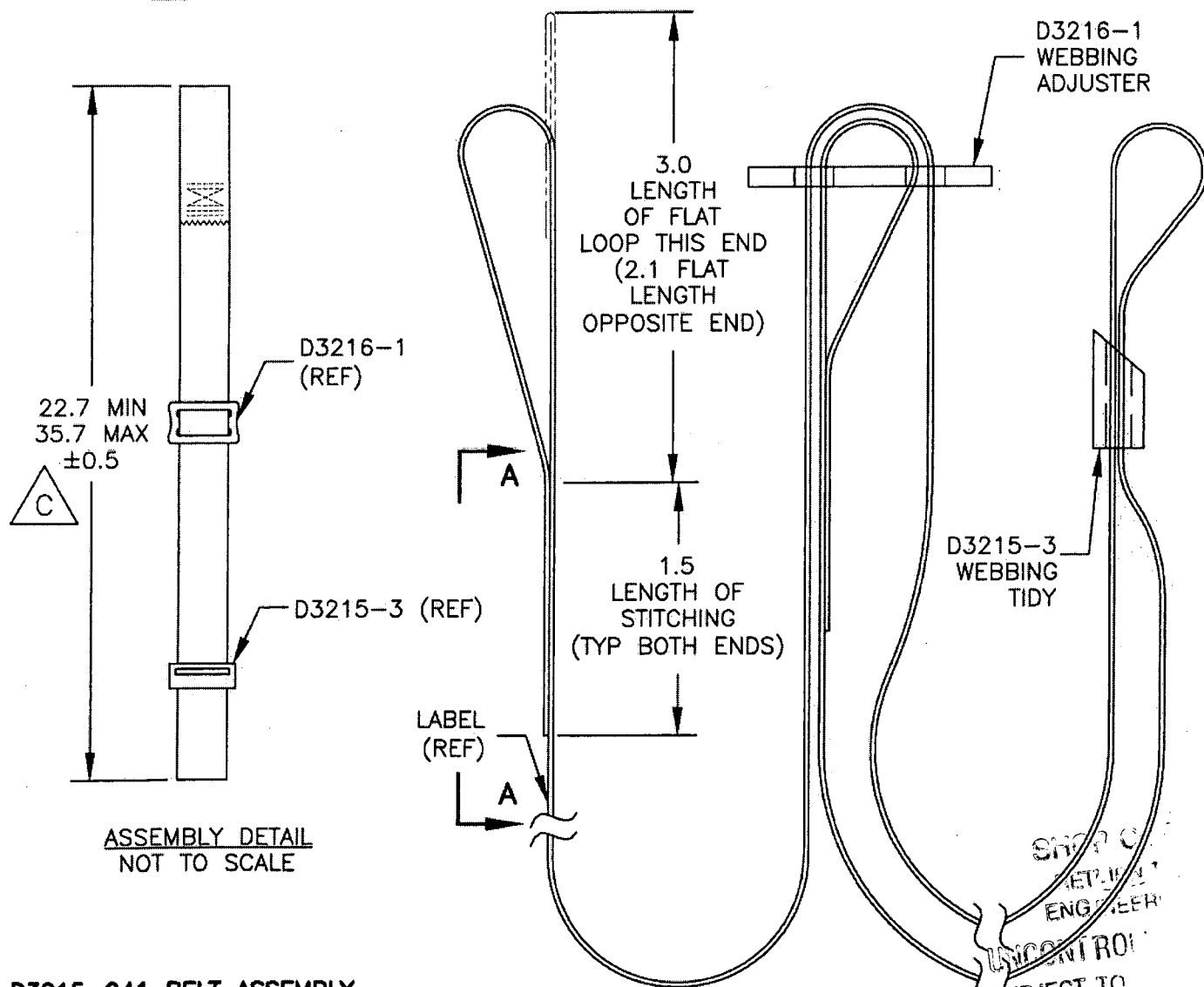
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	cl	DRAWN BY	cl	DART AEROSPACE LTD	REV. C
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D3215	SHEET 1 OF 3
DATE	04.03.05	TITLE	BELT ASSEMBLY	SCALE	NTS
A	03.09.19	NEW ISSUE			
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE			
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING			

RELEASED  
04.03.08



#### D3215-041 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL = TYVEK

- 2) ALL DIMENSIONS ARE IN INCHES

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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ENGINEER

UNCONTROLLED

SUBJECT TO  
WITH-HOLD  
WORK

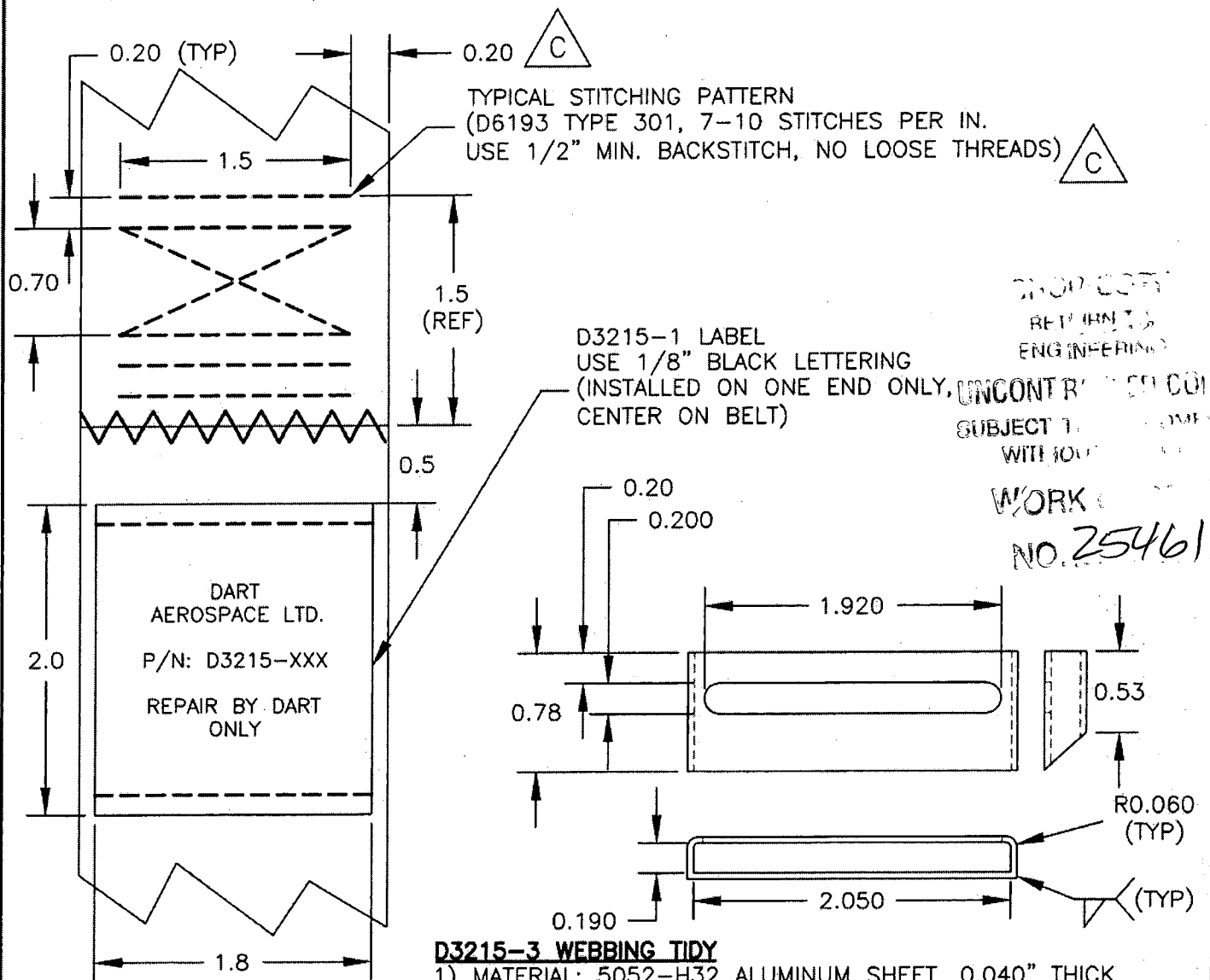
NO 25461



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

### VIEW A-A

XXX = 041 FOR D3215-041  
XXX = 043 FOR D3215-043



RELEASED  
04.03.08

#### D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK  
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
NOTED

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# PACKING SLIP

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

Packing Slip No.

**21241**

Ship Date

1-Mar-06

**COPY**

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
16564	13-Jan-06	CDART100	Barney Bangs	R92-21241
Customer PO Number	Ship Via	PPD/COL		
PO00000372	Pick-Up			
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				

8937  
Belt Ass'y, 1/2" wide, Black Webbing  
Drawing No: D3215-041  
P/N D3215-041  
Rev C  
Customer supplied Hardware  
**Lot No:** BATCH0000000012 Qty: 160

162 EA 160 2  
*[Handwritten signature]* 06-03-02

8938  
Belt Ass'y, 1/2" wide, black Webbing  
Drawing No: D3215-043  
P/N D3215  
Rev C  
Customer Supplied Hardware  
**Lot No:** BATCH0000000009 Qty: 36

36 EA 36  
*[Handwritten signature]*

*[Handwritten signature]*

## RELEASE NOTE

**ULMAR****COPY****Tulmar Safety Systems Inc.**

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 Hawkesbury, ON K6A 2B8 CA  
 Tel: 613-632-1282  
 Fax: 613-632-2030  
 www.tulmar.com  
 email: info@tulmar.com

Release Note No.

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Ship Date

1-Mar-06

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 Hawkesbury, ON K6A 1K7. Canada

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 613-632-3336

<b>Order No.</b> 16564	<b>Order Date</b> 13-Jan-06	<b>Customer No.</b> CDART100	<b>Sales Rep.</b> Barney Bangs
<b>Customer PO Number</b> PO00000372	<b>Ship Via</b> Pick-Up	<b>Packing Slip No.</b> 21241	
<b>Item No.</b> Description	<b>Qty</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b> <b>Qty Backordered</b>

8937	162	EA	160	2
------	-----	----	-----	---

Belt Ass'y, /2" wide, Black Webbing

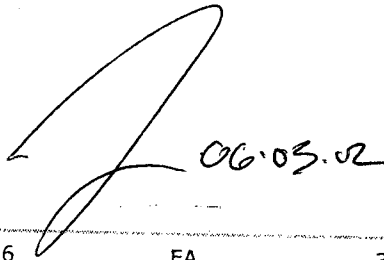
Drawing No: D3215-041

P/N D3215-041

Rev C

Customer supplied Hardware

Lot No: BATCH0000000012 Qty: 160



8938	36	EA	36	
------	----	----	----	--

Belt Ass'y, /2" wide, black Webbing

Drawing No: D3215-043

P/N D3215

Rev C

Customer Supplied Hardware

Lot No: BATCH0000000009 Qty: 36

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

1-Mar-06

Authorized Inspector

Date



# PACKING SLIP

## TJLMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

# COPY

**Packing Slip No.**

**21243**

**Ship Date**

2-Mar-06

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

**Order No.**

16564

**Order Date**

13-Jan-06

**Customer No.**

CDART100

**Sales Rep.**

Barney Bangs

**Customer PO Number**

PO00000372

**Ship Via**

Pick-Up

**PPD/COL**

**Release Note No.**

R92-21243

**Item No.**

**Description**

**Qty**

**UOM**

**Qty Shipped/Returned**

**Qty Backordered**

3937

2

EA

2

3elt Ass'y, 1/2" wide, Black Webbing

Drawing No: D3215-041

P/N D3215-041

Rev C

Customer supplied Hardware

**Lot No:** BATCH0000000013 Qty: 2



# RELEASE NOTE

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Release Note No.

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Ship Date

2-Mar-06

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8937	2	EA	2
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Customer supplied Hardware			
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*LaLiberte*

Authorized Inspector

2-Mar-06

Date